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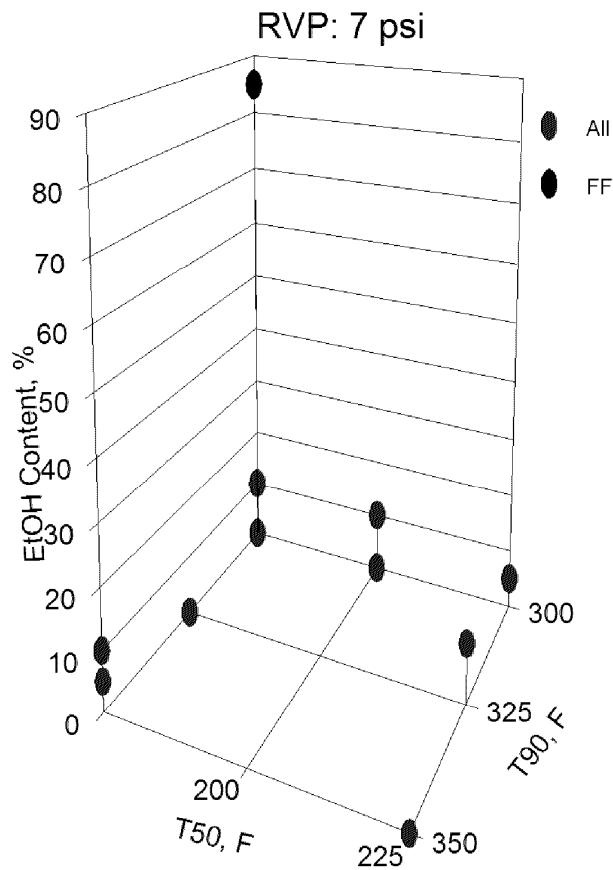
EPAct Program

Fuel Matrix Design Options

July 31, 2007

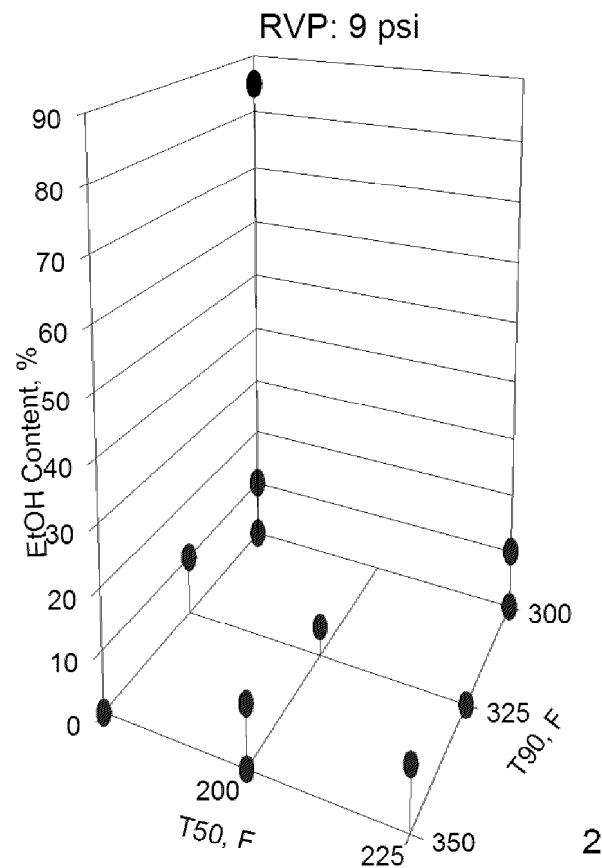
Fuel Matrix No. 1A

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 21(23) fuels
- G-Efficiency*: 87.7%

* >60% considered satisfactory



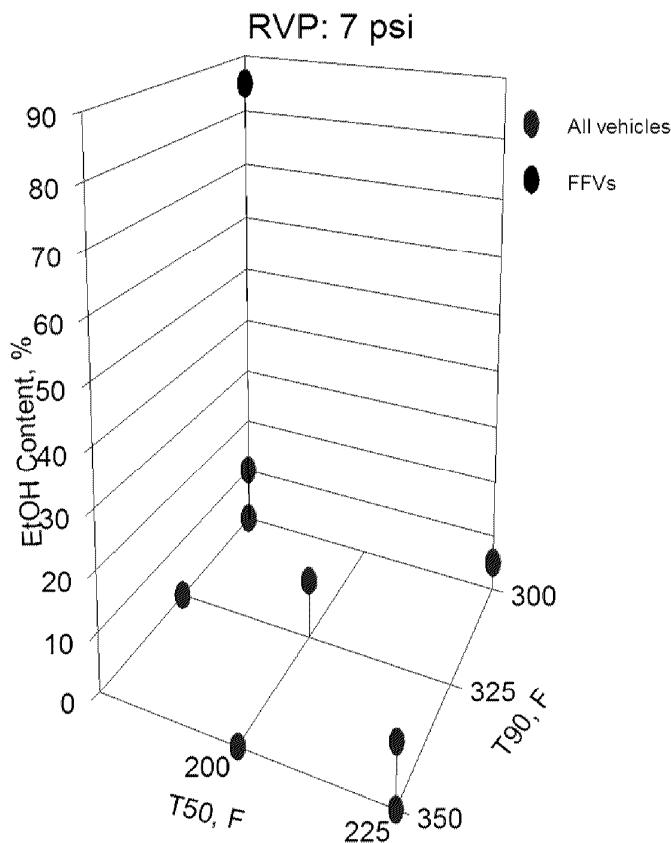
Fuel Matrix Design

Fuel Variables	#of Levels	Tests in Matrix
T50	3	T50 ² , T90 ² , T50 ² EOH, T90 ² EOH,
T90	3	
EOH	3	
RVP	2	RPEOH

Ex. 5 - Deliberative/Ex. 4 CBI

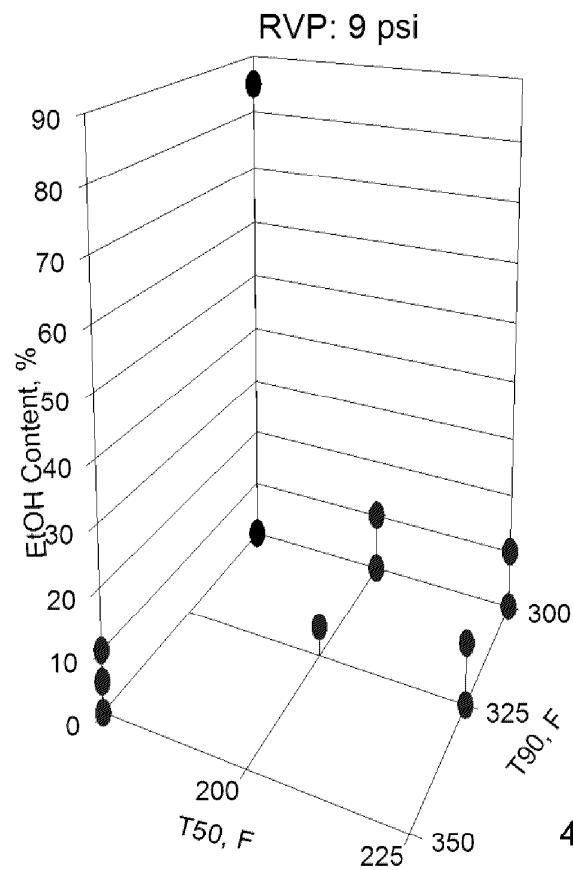
Fuel Matrix No.1B

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 18(21) fuels
- G-Efficiency*: 73.6%

* >60% considered satisfactory



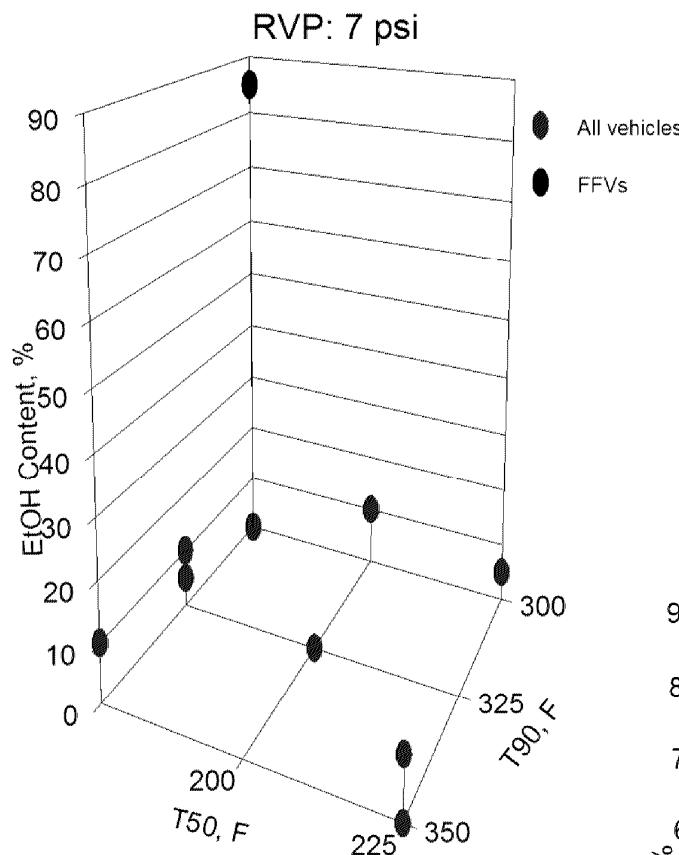
Fuel Matrix Design

Fuel Variables	#of Levels	Tests in Matrix
T50	3	Manefolds, T50 ² , T90 ² , EOH ²
T90	3	T50 ² EOH, T90 ² EOH,
EOH	3	
RVP	2	RPEOH

Ex. 5 - Deliberative/Ex. 4 CBI

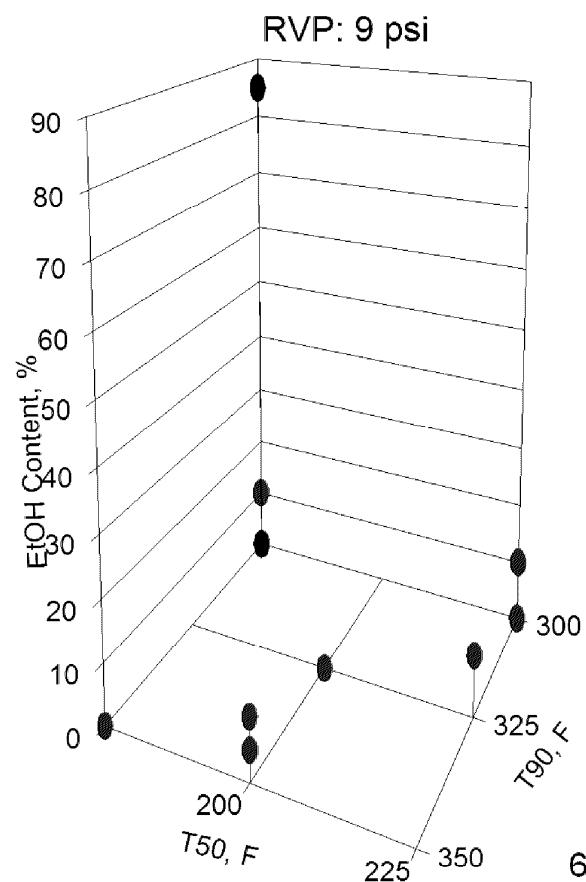
Fuel Matrix No.1C

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 17(20) fuels
- G-Efficiency*: 72.5%

* >60% considered satisfactory



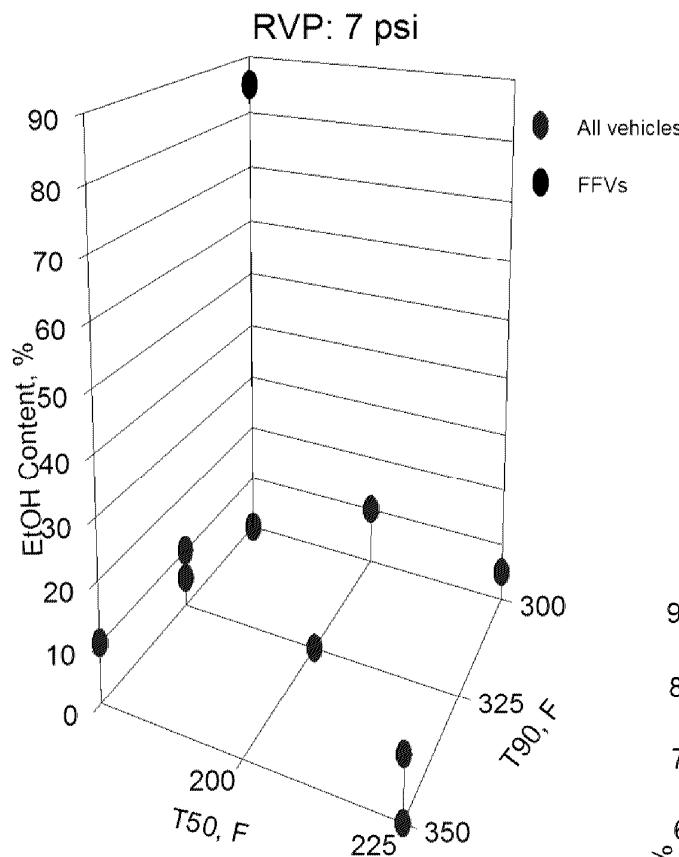
Fuel Matrix Design

Fuel Variables	#of Levels	Tests in Matrix
T50	3	T50 ² , T90 ² , EOH ²
T90	3	T50 ² EOH, T90 ² EOH
EOH	3	T50EOH, T90EOH, RPEOH
RPEOH	2	

Ex. 5 - Deliberative/Ex. 4 CBI

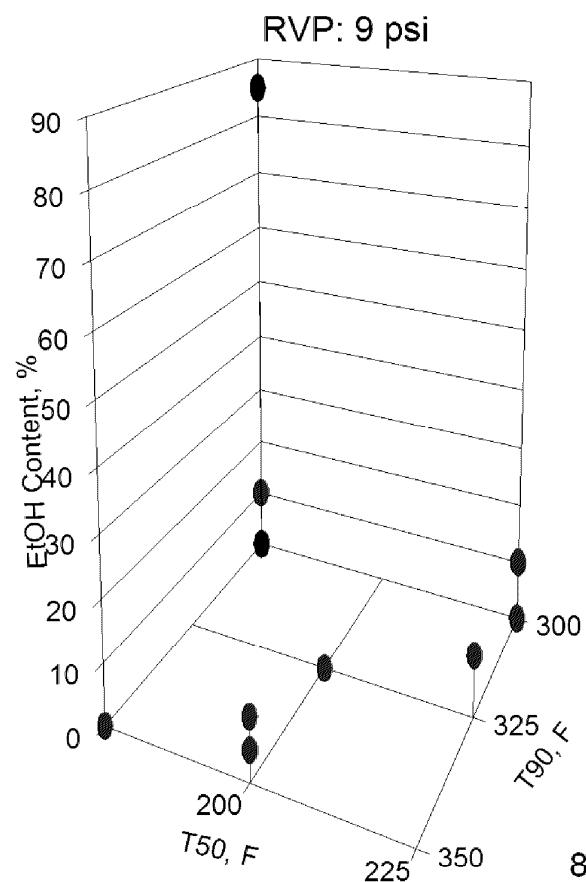
Fuel Matrix No.1D

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 17(20) fuels
- G-Efficiency*: 72.5%

* >60% considered satisfactory



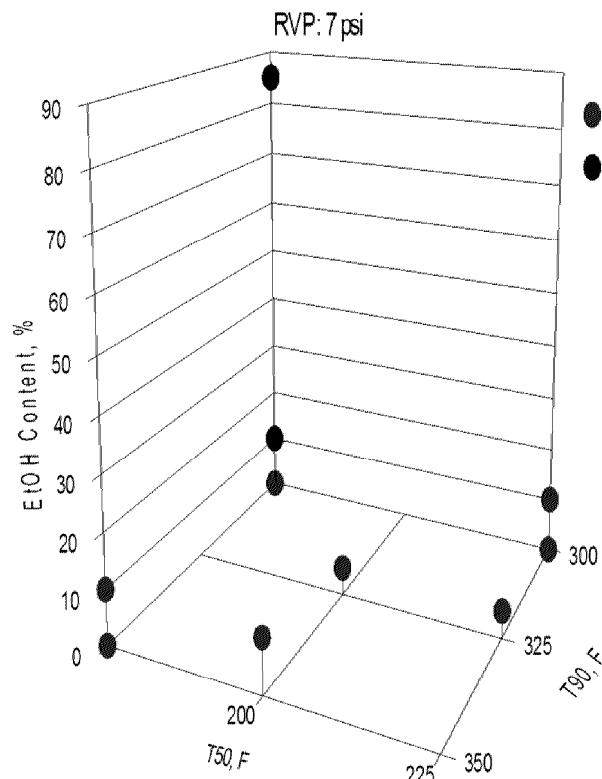
Fuel Matrix Design

Fuel Variables	#of Levels	Tests in Matrix
T50	3	T50 ² , T90 ² , EOH ²
T90	3	T50 ² EOH, T90 ² EOH
EOH	3	T50EOH, T90EOH, RPEOH
RPEOH	2	

Ex. 5 - Deliberative/Ex. 4 CBI

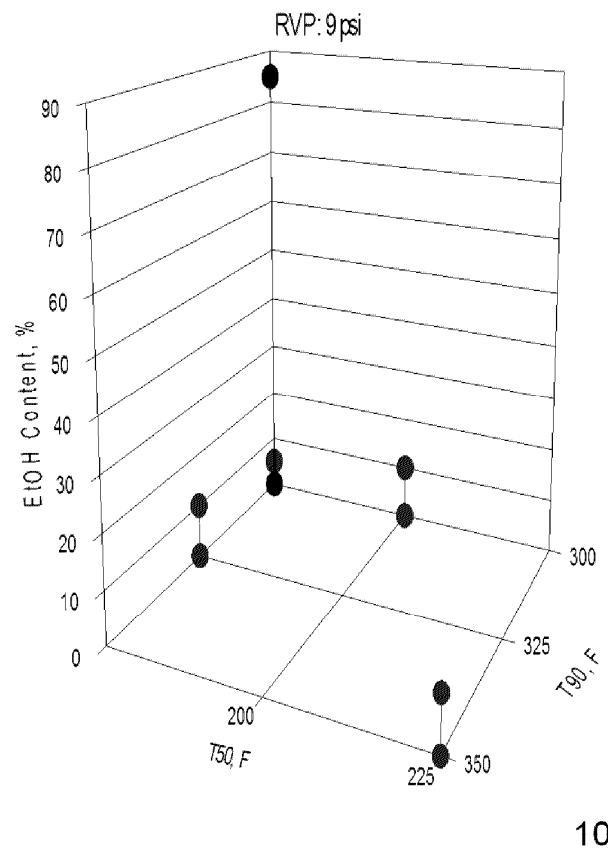
Fuel Matrix No.1E

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 15(18) fuels
- G-Efficiency*: 58.8%

* >60% considered satisfactory



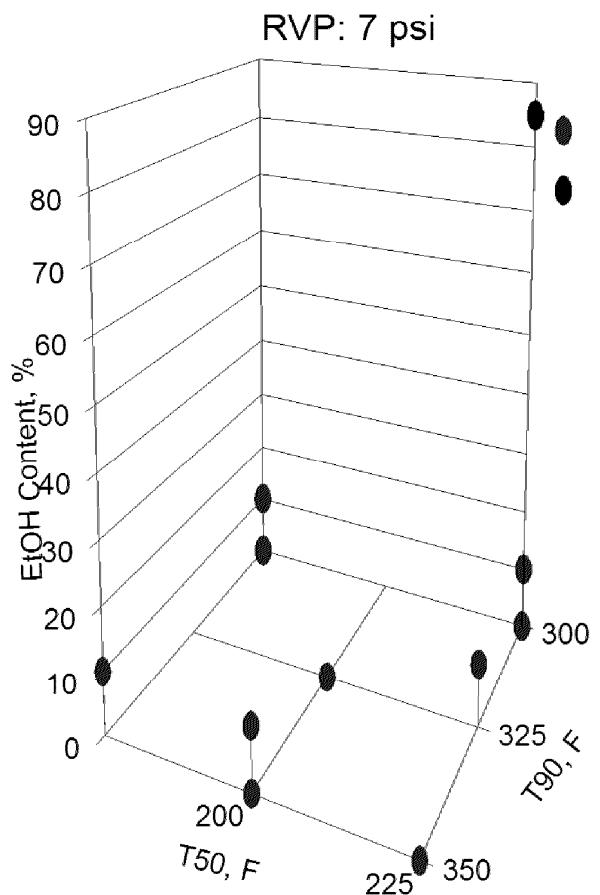
Fuel Matrix Design

Fuel Variables	#of Levels	Term in Model
T ₅₀	3	Main effects
T ₉₀	3	T ₅₀ ² , T ₉₀ ² , EOH ²
EOH	3	T ₅₀ EOH, T ₉₀ EOH
RVP	2	RVEOH

Ex. 5 - Deliberative/Ex. 4 CBI

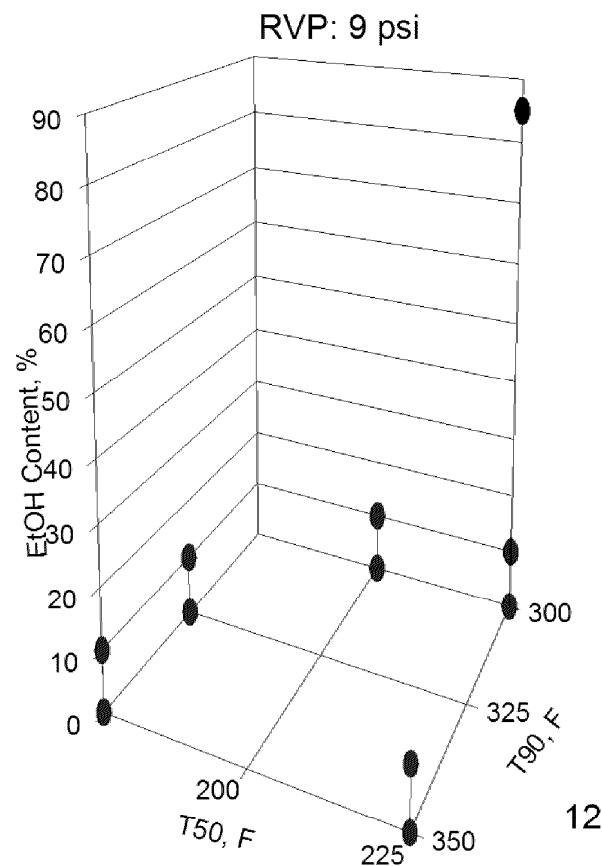
Fuel Matrix No.3A

(4 variable, mixed level (3x3x2x2))



- Computer generated optimal design
- 20(22) fuels
- G-Efficiency*: 86.4%

* >60% considered satisfactory

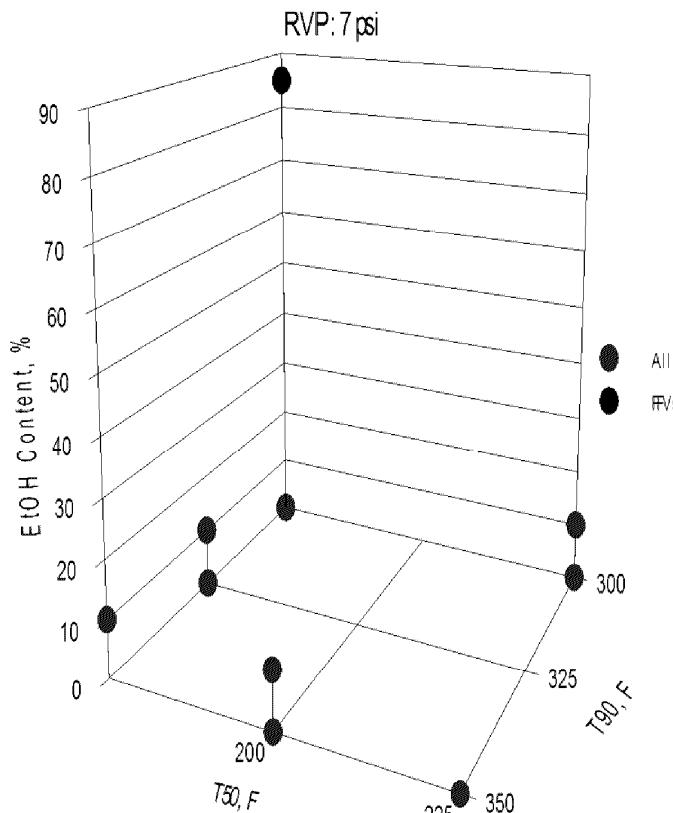


Fuel Variables	#of Levels	Tens in Model
T ₅₀	3	Main effects T ₅₀ ² , T ₉₀ ² , T ₅₀ EtOH, T ₉₀ EtOH, RPEOH
T ₉₀	3	
EtOH	2	
RPEOH	2	

Ex. 5 - Deliberative/Ex. 4 CBI

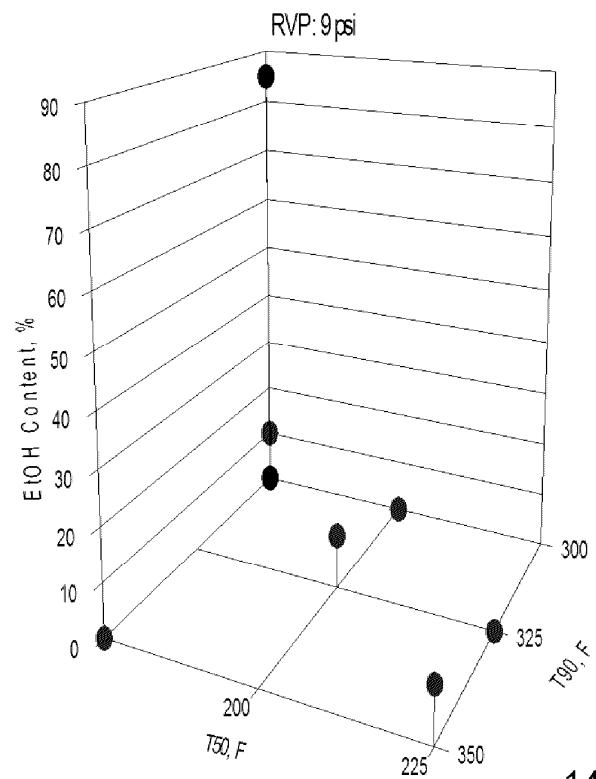
Fuel Matrix No.3B

(4 variable, mixed level (3x3x2x2))



- Computer generated optimal design
- 15(18) fuels
- G-Efficiency*: 69.9%

* >60% considered satisfactory



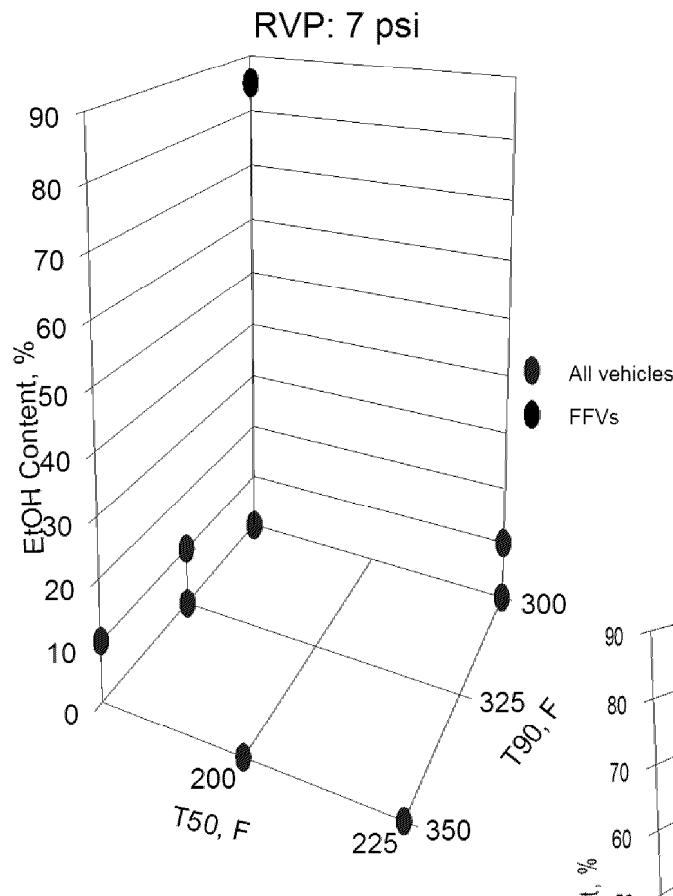
14

Fuel Variables	#of Levels	Tens in Model
T50	3	Main effects T50 ² , T90 ² , T50EOH, T90EOH, RPEOH
T90	3	
EOH	2	
RPEOH	2	

Ex. 5 - Deliberative/Ex. 4 CBI

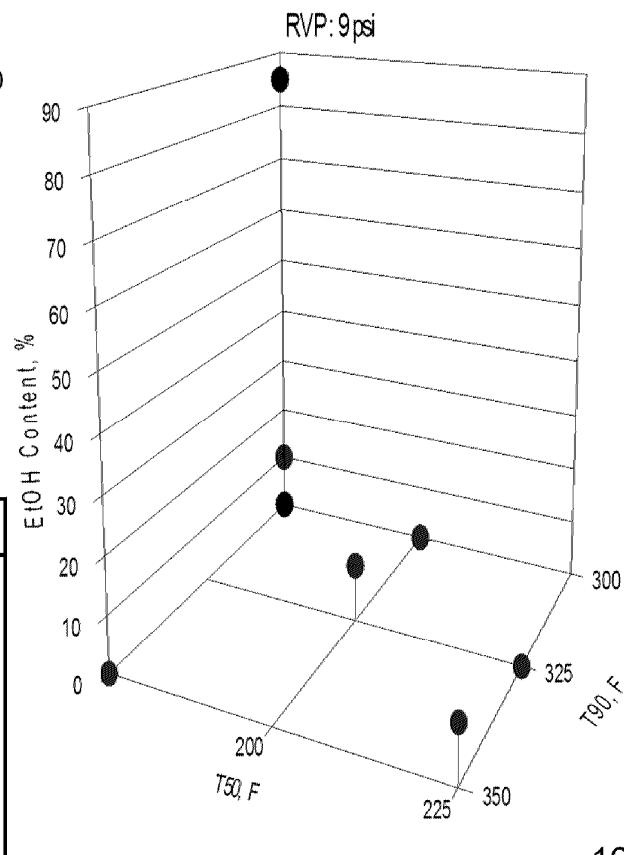
Fuel Matrix No.3C

(4 variable, mixed level (3x3x2x2))



- Computer generated optimal design
- 14(17) fuels
- G-Efficiency*: 63.7%

* >60% considered satisfactory

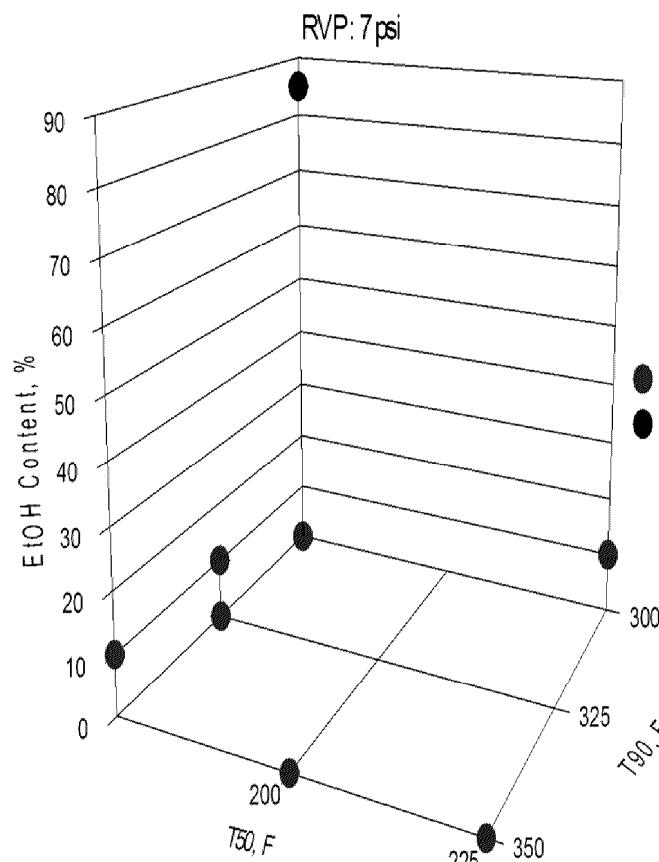


Fuel Variables	#of Levels	Tens in Model
T50	3	Main effects T ₅₀ ² , T ₉₀ ² , T ₅₀ EOH, T ₉₀ EOH, RPEOH
T90	3	
EOH	2	
RPEOH	2	

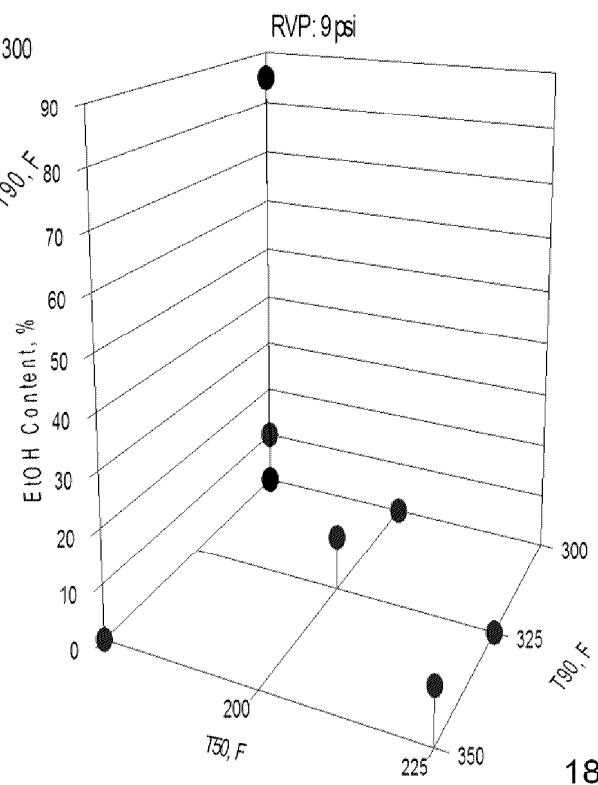
Ex. 5 - Deliberative/Ex. 4 CBI

Fuel Matrix No.3D

(4 variable, mixed level (3x3x2x2))



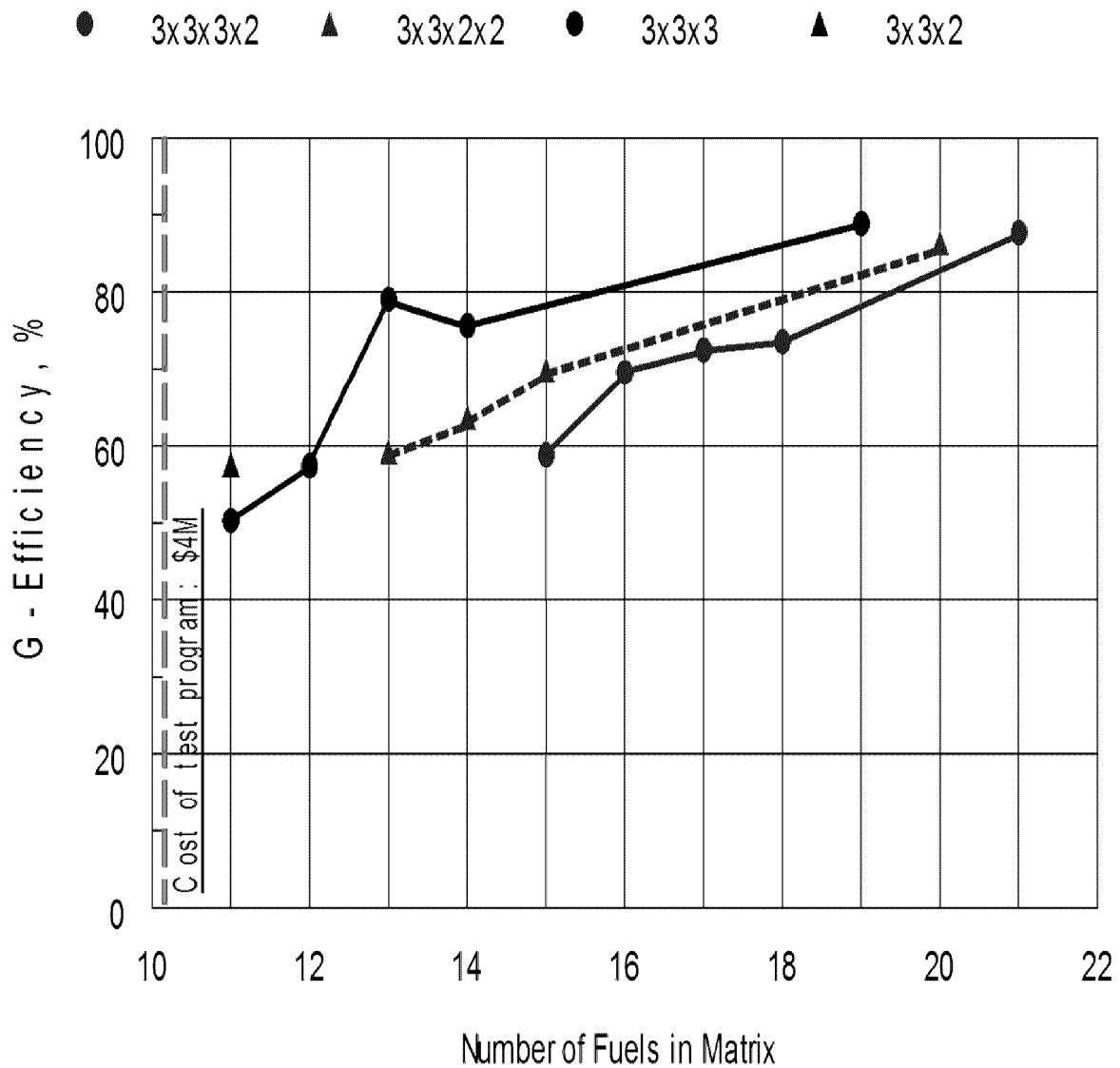
- Computer generated optimal design
 - 13(16) fuels
 - G-Efficiency*: 59.2%
- * >60% considered satisfactory



Fuel Variables	#of Levels	Tens in Model
T50	3	Main effects T50 ² , T90 ² , T50:EOH, T90:EOH, RPEOH
T90	3	
EOH	2	
RVP	2	

Ex. 5 - Deliberative/Ex. 4 CBI

G-Efficiency vs. Number of Fuels in the Matrix



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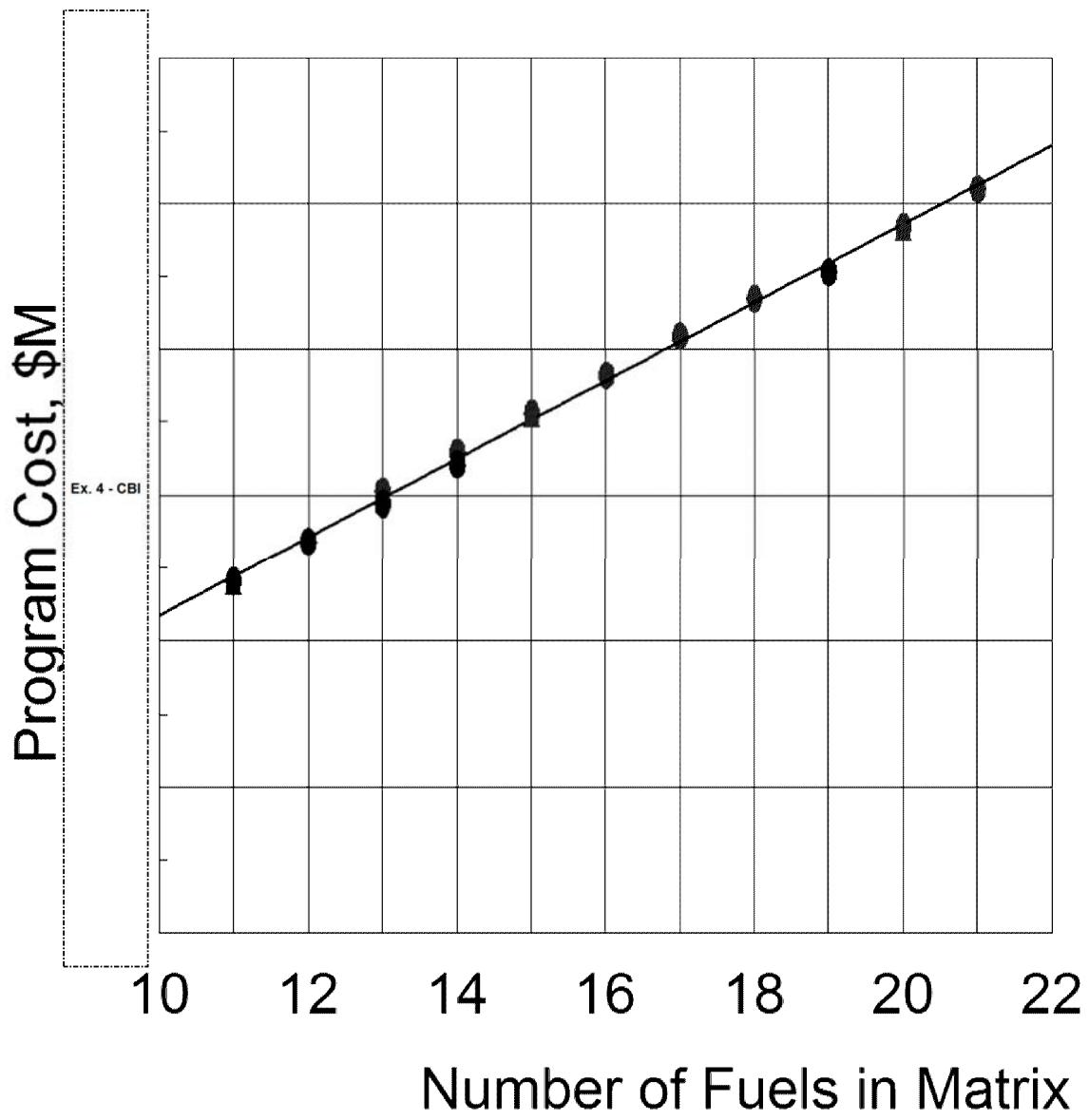
G-Efficiency vs. Number of Fuels in the Matrix

Designation	Number of Variables	Levels per Variable	Number of Fuels *	G - Efficiency	
1a	4	3x3x3x2	21(23)	87.7	
1b	4	3x3x3x2	18(21)	73.6	
1c	4	3x3x3x2	17(20)	72.5	
1d	4	3x3x3x2	16(19)	69.6	
1e	4	3x3x3x2	15(18)	58.8	
3a	4	3x3x2x2	20(22)	86.4	Ex. 4 - CBI
3b	4	3x3x2x2	15(18)	69.9	
3c	4	3x3x2x2	14(17)	63.7	
3d	4	3x3x2x2	13(16)	59.2	
2a	3	3x3x3	19(20)	88.9	
2b	3	3x3x3	14(15)	75.7	
2c	3	3x3x3	13(14)	79.1	
2d	3	3x3x3	12(13)	57.4	
2e	3	3x3x3	11(12)	50.3	
4a	3	3x3x2	11(12)	57.5	

* Numbers in parentheses include additional fuels tested in FFVs only

Program Cost vs. Number of Fuels in the Matrix

- 3x3x3x2 3x3x2x2 3x3x3 ▲ 3x3x2



Options

- Remove RVP from EPAct Program
 - Use E-74b data instead
- Remove T50 and T90
 - Use E-67 data instead
- Remove FFV tests at E>10
 - Use E-80 data instead
- Remove high emitters
- Remove 50°F test temperature
- Incorporate E20 in the program and utilize DOE support

CRC Program E-67

- Title: Effects of Ethanol and Volatility Parameters on Exhaust Emissions
- Status: Completed
- Fuel parameters investigated: T50 (195, 215, 235°F), T90 (295, 330, 355°F), ethanol (0, 5.7, 10%)
- Test vehicles:
 - 6 CA cert. LEVs, incl. 3 LDTs
 - 5 CA cert. ULEVs, incl. 2 LDTs
 - 1 CA cert. SULEV LDV
 - 5 LDVs at Tier 2 emission levels
- Test cycle: FTP
- Exhaust constituents measured: NMHC, CO, NOx, selected toxics for 4 vehicles
- Exhaust constituents not measured: PM, sec/sec emissions

CRC Program E-74b

- Title: Effect of Vapor Pressure and Temperature Parameters on CO Exhaust Emissions
- Status: In –progress (~50% done)
 - Completion expected in 3Q 2007
- Fuel parameters investigated: RVP (7-9(13) psi), ethanol (0, 10, 20%)
- Test vehicles:
 - 3 Tier 1s, incl. 1 LDT
 - 5 NLEVs, incl. 2 LDTs
 - 7 Tier 2s, incl. 3 LDTs
- Test cycle: FTP at 75 and 50°F
- Exhaust constituents measured: NMHC, CH₄, CO, NOx
- Exhaust constituents not measured: PM, toxics, sec/sec emissions

CRC Program E-80

- Title: Exhaust and Evaporative Emissions Testing of Flexible Fuel Vehicles
- Status: To be launched in 4Q 2007
 - Expected program duration: 18 months
- Test Fuels:
 - Commercial CA E6
 - Commercial CA E85
 - Up to 3 co-mingled blends of E6 and E85
- ~ 10 CA-certified, late-model FFVs
- Test cycles: FTP, SFTP, LA92, two-day CA diurnal incl. hot soak test
- Exhaust constituents measured: NMHC, CH₄, CO, NOx, toxics, sec/sec emissions (?)
- Exhaust constituents not measured: PM

Vehicle Selection

- Based on MY engine family sales data
 - Usually multiple models to choose from for each engine family
 - High volume sellers are, by definition, representative, and should ease recruitment
- Data available for MY 04 – 06 Tier 2 and LEV 2, plus NLEV data from 2000 +
- Plan to provide table of vehicles for contractor to choose from for given MY and mileage target

Sample Vehicle List

(05/06)

EngineFamily	MANUFACTURER	Model(s)	Tier2Sales
5GMK038148	SATURN	Grand AM, Bonneville, Monte Carlo, Relay, GS, Impala, LeSabre	94687
5GMKT060187	ISUZU	Yukon XL, Silverado, Trailblazer, Escalade	52850
6GMK039146	SATURN	Relay, GS, Milib Max, Equinox, Rendezvous	47081
5FMKT054R7	LINCOLN	Navigator, F150, Expedition	36806
5CRXT038NEO	DODGE	Caravan, Pacifica, Town&Country - 2005 or 2006	33706
6GMK024029	SATURN	Ion, Cobalt	33664
6GMKT053379	GMC	Yukon, Sierra, Silverado, Suburban, Tahoe	33704
6TYX01.8PEA	TOYOTA	Corolla Matrix - 2005 or 2006	28006
6FMKT054R7	FORD	Navigator, F150, Expedition	23983
6GMK039048	PONTIAC	GRAND PRIX, MONTECARLO, IMPALA	23887
5CRX024NEO	DODGE	Neon, Stratus, Sebring, PT Cruiser - 2005 or 2006	23648
5NSX025G5A	NISSAN	ALTIMA	22210
6TYX033EEM	TOYOTA	Sienna, Highlander - 2005 or 2006	228919
5CRXT037NEO	JEEP	Liberty, Cherokee, Grand Cherokee	22457
5GMKT042185	ISUZU	Envoy, Trailblazer, Rainier, Ascender - 2005 or 2006	219803
5TYX024PEB	TOYOTA	Camry, Solara	21545
6NSX025G5A	NISSAN	ALTIMA	20398
6HNX01.8KR	HONDA	CIVIC	202591
6HNXT035TKR	HONDA	Rid, Odyssey	185410
5FMK0231D4	FORD	Focus	181624
5HNX024BP	HONDA	ACCORD - 2005 or 2006	179023
5GMK022026	SATURN	Ion, Cobalt	17365
5FMK0302EC	LINCOLN/MERC	Five hundred, Freestyle, Montego	170338
5GMKT053175	GMC	Yukon, Sierra, Tahoe, Silverado, Avalanche, Suburban	15558
6TYX040NEM	TOYOTA	Tundra, Tacoma, 4Runner	15156
6CRXT037NEO	JEEP	Liberty, Cherokee, Grand Cherokee	17753
6CRX035H0	DODGE	Magnum, Charger	159821

Vehicle Fleet Sizing

- Based on risk analysis
 - Same type of analysis was used in AutoOil Program
- Depends on assumed emissions difference which should be readily detectable as significant
- Requires estimates of the following parameters:
 - Test-to-test variability
 - Vehicle-to-vehicle variability among vehicles of the same model
- Test data needed to define fleet size available in-house